

AN100639-000: Customized KannMOTION Coding & Debug guidance

Introduction

This document shall enable Users to work with KannMOTION drives Generation-2. This Generation allows to customize drive function by USERS ANSI-C code.

KannMOTION is based on ISO/IEC 9899:1999 standard, this standard is commonly referred to as C99.

KannMOTION -adlos customizing approach, allows to implement own functionality in a very code und runtime efficient way. During developing of customized firmware it might be very helpful to have a kind of Debugger tool. This document shows you a way, how you can make your data visible.



Needs Comwatch 190077 Toolset >= V2.1.1.1 !

How it works

USER static variables can be accessed over defined communication port. To get advantage of that, we need to know where our variables are mapped in and what is the size and interpretation of it. Comwatch and KannMotion Manager uses for that a dedicated XML-File defining the access to 'online' data. Every device, firmware has its own XML interpretation file. For debug purpose of our customized software we will show, how we can use the same methodology to get information about our variables during system operation.

Figure 1: Online XML Section of Firmware 190167

```
<!-- Online Diagnose Daten [011] -->
<OnlineData IddNr="011">
  <DataTable CMD="R1#0D" Intervall="5" Info="MainApp Data" UserLevel="0x008F">
    <DataRec name="enAppState" type="ENU" factor="1" unit="E" digits="0" list="0:WaitSupply;1:Init_Enc;2:Init_Drv;15:Test;16:Run;21:RUN_SPS;32:Homin
    <DataRec name="ErrorBits" type="BF_8" factor="1" unit="E" digits="0" list="0:DrvOverCurr;1:DrvOvTemp;2:UinToLo;3:Timeout;4:StpDrvInit;5:EncoderI
    <DataRec name="ErrorBits" type="BF_8" factor="1" unit="E" digits="0" list="0:Stall;1:bSPS;2:NC;3:NC;4:NC;5:NC;6:NC;7:NC;" KMMTag="Error"/>
    <DataRec name="Temperature" type="UI_8" factor="1" formula="(x -50)" unit="°C" digits="0" KMMTag="Temperature"/>
    <DataRec name="TargetPos [um]/[0.1°]" type="SI_32" factor="1" unit="um/01" digits="0" />
    <DataRec name="ActualPos [um]/[0.1°]" type="SI_32" factor="1" unit="um/01" digits="0" KMMTag="Position"/>
    <DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0x0080" />
  </DataTable>
```

There is one RAM structure defined in User.c which is static mapped and so the address range is known in User-side and also in base application. This is a must to have access to defined RAM during operation of the KANNmotion drive.

Figure 2: Static Var structure in L2_APPC_SPS_User.c

```
1 L2_APPC_SPS_User.h 2 L2_APPC_SPS_User.c
64 // ---- Globale Variablen loesen -----
65 LOCATEVARSPS tAPPCSPS stAppCSPS;
```

This RAM section holds predefined variables, to enable data exchange between Main-Application and User-Application.

As next step, we will have a short view on certain typedef to get the overview of our possibilities.

In *Figure 3* we will find the overall structure having attribute 'packed' what means, that compiler has no permission to do padding. This is marked with 1) in *Figure 3*.

For debugging now it is important to have a deeper view into Marking 2) and 3) of *Figure 3*.

2) union means, that the memory size reserved is given by the 'biggest' following member. A **union** is a special data type available in C that allows to store different data types in the same memory location.

You can define a union with many members, but only one member can contain a value at any given time, respectively they share the same memory location.

Figure 3: Static Var typedef in L2_APPC_SPS_User.h

```

C:\SW_Works_Git\190167_K17eVAT_USER\Src\L2_APPC_SPS_User.h - SciTE
File Edit Search View Tools Options Language Buffers Help

373 tDepK17EPI;
374
375 /*! SPS-vordefinierte USER-Variablen
376 typedef struct DO_ATTR_PACK DO_ALIGN4
377
378 -{
379     unDIN_Infort    u8_Din;           /*!< R: <EVA> Abbild der digitalen Eingänge
380     unDOUTS12t     u8_DinChange;     /*!< R: <EVA> Änderungen seit dem letzten Mal
381     unDOU12t       u8_Dout;          /*!< R: <EVA> Abbild der digitalen Ausgänge
382     tenAPPSSTATES enAppState;        /*!< R: <EVA> aktueller Zustand APP
383     SI_32          i32_ActualPos_um_01deg; /*!< R: <EVA> aktuelle Position
384     tERRBITS       u16_Errorbits;     /*!< R: <EVA> Abbild Fehlerbits
385     tenMOTSTATES  enDrvState;        /*!< R: <EVA> aktueller Zustand DRV
386     SI_8           i8_VARX;          /*!< R: 1x allgemeine 8-Bit VAR [8-Bit]
387     UI_16          u16_Timer5ms[4];    /*!< R: 4x 5ms Timer [16-Bit]
388     UI_8           u8_StepChain[4];    /*!< R: 4x Schrittketten- Vars [8-Bit]
389     SI_32          i32_PosVAR_um_01deg[3]; /*!< RW: 3x zusätzliche Positionsmerker ...zB um Endanschläge zu merken
390     union
391     {
392         tMyData    myData;           /*!< R: own defined Data Type
393         tDepK17A   K17a;             /*!< R: <EVA> vom 17a
394         tDepK17C   K17c;             /*!< R: <EVA> vom 17c
395         tDepK17E   K17e;             /*!< R: <EVA> vom 17e
396         tDepK17F   K17f;             /*!< R: <EVA> vom 17f
397         tDepK17G   K17g;             /*!< R: <EVA> vom 17g
398         tDepK11A   K11a;             /*!< R: <EVA> vom 11a
399         tDepK11B   K11b;             /*!< R: <EVA> vom 11b
400         tDepD17A   D17a;             /*!< R: <EVA> vom D17a
401         tDepK17EPI K17ePi;          /*!< R: <EVA> vom 17e Pirani
402         UI_32      u32_UserVar[xFLEXSIZE32]; /*!< R: je nach Steuerung freies USER Feld 32-Bit UI Zugriff
403         SI_32      i32_UserVar[xFLEXSIZE32]; /*!< R: je nach Steuerung freies USER Feld 32-Bit SI Zugriff
404         UI_16      u16_UserVar[xFLEXSIZE32*2]; /*!< R: je nach Steuerung freies USER Feld 16-Bit UI Zugriff
405         SI_16      i16_UserVar[xFLEXSIZE32*2]; /*!< R: je nach Steuerung freies USER Feld 16-Bit SI Zugriff
406         UI_8       u08_UserVar[xFLEXSIZE32*4]; /*!< R: je nach Steuerung freies USER Feld 8-Bit UI Zugriff
407         SI_8       i08_UserVar[xFLEXSIZE32*4]; /*!< R: je nach Steuerung freies USER Feld 8-Bit SI Zugriff
408     }
409     KxxFlexUser;
410     #ifdef FFeCOMCMD
411     tCSPSCOMRXDATA st32_ComData;     /*!< RW: from Serial Port received data Command <DF>, shall be cleared by USER !
412     #endif
413     #ifdef FFeNVVar
414     union
415     {
416         tMyNVData myData;           /*!< eigene Struktur
417         UI_32      u32_UserVar[xFLEXSIZE32NV]; /*!< R: USER Feld 32-Bit UI Zugriff, nonVolatile
418         SI_32      i32_UserVar[xFLEXSIZE32NV]; /*!< R: USER Feld 32-Bit SI Zugriff, nonVolatile
419         UI_16      u16_UserVar[xFLEXSIZE32NV*2]; /*!< R: USER Feld 16-Bit UI Zugriff, nonVolatile
420         SI_16      i16_UserVar[xFLEXSIZE32NV*2]; /*!< R: USER Feld 16-Bit SI Zugriff, nonVolatile
421         UI_8       u08_UserVar[xFLEXSIZE32NV*4]; /*!< R: USER Feld 8-Bit UI Zugriff, nonVolatile
422         SI_8       i08_UserVar[xFLEXSIZE32NV*4]; /*!< R: USER Feld 8-Bit SI Zugriff, nonVolatile
423     }
424     UserNonVolatile;
425     #endif
426 }
tAPPCSPS_USERVAR;

```

For coding and Debugging we will use for our purpose the member myData 3). This member is by default 'empty' defined, so ist is our freedom to define it as we need.

For that we will edit `L2_APPC_SPS_myUserTypes.h` and fill into the structure `tMyData` what we need.

Figure 4: MyUserTypes.h Example 1

```

1 L2_APPC_SPS_myUserTypes.h 2 Untitled

58
59
60 /*! eigene Datenstruktur, statisch, MAX Grösse (xFLEXSIZE32 * 4), attribute nicht ändern !
61 typedef struct DO_PACK_ALIGN4
62 -{
63     UI_32 u32_PressureDif; /*!< Druckdifferenz
64     UI_16 u16_SpeedReg;   /*!< Geschwindigkeitsregelwert
65 }
66 tMyData;
67
68 /*! eigene NV Datenstruktur, statisch MAX Grösse (xFLEXBLOCKCNTNV * 4), attribute nicht ändern !
69 typedef struct DO_PACK_ALIGN4
70 -{
71     UI_16 u16_RegKI;      /*!< Regler-Konstante
72 }
73 tMyNVData;
74

```

For Debugger's Wizzard it's important that you use known type specifiers like (UI_8,SI_8;UI_16...) or inside the same h-file self defined structures, enums or unions.

known Type qualifiers

Unsigned Integer Types	
UI_8	8 Bit -> [0..255]
UI_16	16 Bit -> [0..65535]
UI_32	32 Bit -> [0..4'294'967'295]
UI_64	64 Bit
Signed Integer Types	
SI_8	8 Bit -> [-128 .. +127]
SI_16	16 Bit -> [-32768 .. +32767]
SI_32	32 Bit -> [-2147483648 .. +2147483647]
SI_64	64 Bit
floating point types	
F_32	32 Bit floating point number
F_64	64 Bit floating point number
special	
BIT(var)	1 Bit where var ist he Bit-Name

tMyData and tMyNVData

you might fill in both structures with variables you will use. Both structures are held while running inside RAM. Difference between tMyData and tMyNVData is, that tMyNVData initial value is loaded at PowerUp from device EEPROM, so means you might use it as Non volatile parameter if you want.

Figure 5: Access inside your code

```
stAppCSPS.SPSUserVar.KxxFlexUser.myData.u16_SpeedReg += 5;
stAppCSPS.SPSUserVar.KxxFlexUser.myData.u32_PressureDif *= stAppCSPS.SPSUserVar.UserNonVolatile.myData.u16_RegKI;
```

There might be a way to shorten your writing inside code by setting 2 definitions inside MyUserTypes.h.

```
4/
48 // following definitions will shorten my Access inside code
49 #define myUserData stAppCSPS.SPSUserVar.KxxFlexUser.myData
50 #define myUserNVData stAppCSPS.SPSUserVar.UserNonVolatile.myData
51
```

So as a consequence of above definitions we can write the same 2 lines much shorter:

Figure 6: Shorten Access

```
myUserData.u16_SpeedReg += 5;
myUserData.u32_PressureDif *= myUserNVData.u16_RegKI;
```



Take care, that your defined structures do not need more RAM than the Flex-Field is offering !
In most KANNmotion firmware the **xFLEXSIZE32=32=128 Byte** and **xFLEXSIZE32NV=4=16 Byte**
Do not remove DO_ATTR_PACK at ist definition.

Using StepChain- Variables as State identifier

You might use a StepChain Variable as your State-Machine identifier. To have it better readable we will set first a Substitute by a #define.

```
1 L2_APPC_SPS_myUserTypes.h 2 Untitled 3 L2_APPC_SPS_myUserTypes.h
22 #include "L0_KannCSPS_exTypes.h"
23 #endif
24
25 // ***** Zuweisungen für kürzere Schreibweise der Vorbelegten Werte aus dem SPS-User Block ***
26 #define eMyState stAppCSPS.SPSUserVar.u8_StepChain[0] // [type=tenMyState]
27 #define My5msDelayTimer stAppCSPS.SPSUserVar.u16_Timer5ms[0] // Hilfs-DelayTimer
28
```

After that we define an enumeration, containing our states:

```

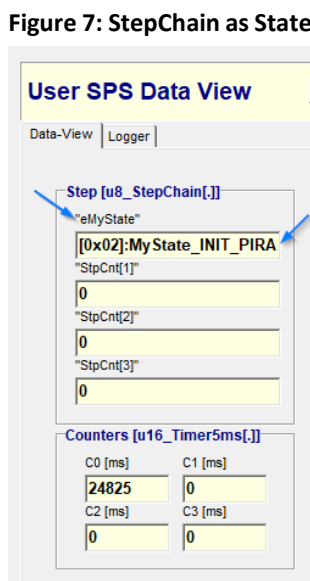
  ///! My State Machine State Enumeration
  typedef enum
  - {
    MyState_INIT_DRV           = 0,
    MyState_INIT_PIRANI        = 1,
    MyState_INIT_PIRANI_WAIT   = 2,
    MyState_RUN                 = 0x10,
  }
  tenMyState;
  
```

And as a consequence set this type as comment to your substitution Line!

```

1 L2_APPC_SPS_myUserTypes.h 2 Untitled 3 L2_APPC_SPS_myUserTypes.h
22 #include "LO_KannCSPS_exTypes.h"
23 #endif
24
25 // ***** Zuweisungen für kürzere Schreibweise der Vorbelegten Werte aus dem SPS-User Block ***
26 #define eMyState          stAppCSPS.SPSUserVar.u8_StepChain[0]           // [type=tenMyState]
27 #define My5msDelayTimer  stAppCSPS.SPSUserVar.u16_Timer5ms[0]         // Hilfs-DelayTimer
28
  
```

If defined like this, Debugger Tool will Rename StepChain by your substitution and will also set your enumeration names into result field.



In your code, it might look like this:

```

switch(eMyState)
{
  case MyState_INIT_DRV:
  {
    // Motorparameter Konfiguration
    stAppCSPS.SPSCallFunctions.DrvChgSetting(12, 1000); // Min. Speed [0.1rpm]
    stAppCSPS.SPSCallFunctions.DrvChgSetting(13, 6000); // Max. Speed
    stAppCSPS.SPSCallFunctions.DrvChgSetting(14, 0); // Torque-Hold [0.5%]
    stAppCSPS.SPSCallFunctions.DrvChgSetting(15, 200); // Torque-ACC
    stAppCSPS.SPSCallFunctions.DrvChgSetting(16, 100); // Torque-RUN
    stAppCSPS.SPSCallFunctions.DrvChgSetting(17, 200); // Torque-DEC
    stAppCSPS.SPSCallFunctions.DrvChgSetting(18, 20); // Acceleration [0.5%]
    stAppCSPS.SPSCallFunctions.DrvChgSetting(19, 20); // Deceleration
    eMyState = MyState_INIT_PIRANI;
    break;
  }
  case MyState_INIT_PIRANI:
  {
  }
}
  
```

Using Bit-Fields to get it 'readable'

```

45 ///! My VALVE Info & CNTRL-Bit-Struktur
46 typedef union DO_ATTR_PACK
47 {
48   UI_8 ucAllBits; //!< R: alle Control& Info Bits
49   struct DO_ATTR_PACK
50   {
51     BIT(bTempWarning); //!< Temperature Warning ist Set
52     BIT(bisChanging); //!< VALVE is actually Change its Position
53     BIT(bisOK); //!< Valve is ok, on Position, No Error
54     BIT(bNC);
55     BIT(bEnable_AutoErrPosMove); //!< when set, the Predefined Error-Position is activated
56   };
57 }
58 tVALVE_INFOCNTRL;
59
60 ///! eigene Datenstruktur, statisch, MAX Grösse (xFLEXSIZE32 * 4), attribute nicht ändern !
61 typedef struct DO_PACK_ALLIGN4
62 {
63   SI_32 i32_ValvePosAbsolute; //!< Absolute Position in [0.1°]
64   UI_16 u16_SpeedReg; //!< Geschwindigkeitsregelwert
65   tVALVE_INFOCNTRL ValveCntrl; //!< Gauge Info and Cntrl Bit-Structure
66 }
67 tMyData;
  
```

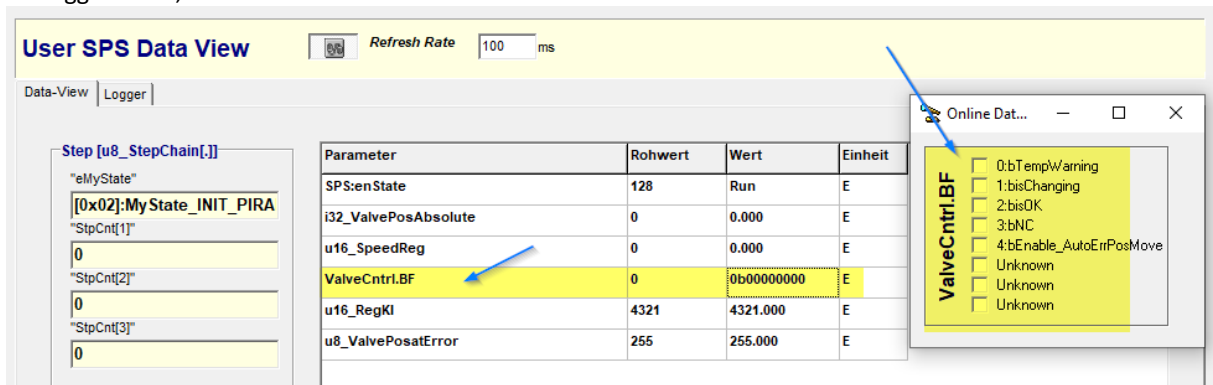
Inside code it might like this

```

118     case MyState_RUN:
119     {
120         // Drive Valve to Safe Position if Enabled
121         if ((myUserData.ValveCntrl.b.Enable_AutoErrPosMove) && (stAppCSPS.SPSUserVar.u16_Errorbits.b.EncOverTemp))
122         {
123             SI_32 i32_ValvePosAbsolute = myUserNVDData.u8_ValvePosatError * 300;
124             UFu_GotoFuncP(i32_ValvePosAbsolute,eGOTO_um_01deg);
125             eMyState++;
126         }
127
128         // Manipulate Info Bit
129         if (stAppCSPS.SPSUserVar.enDrvState & (eMS_ROTATE | eMS_GOTOPOS))
130         {
131             myUserData.ValveCntrl.b.bisChanging = 1;
132         }
133         else myUserData.ValveCntrl.b.bisChanging = 0;
134     }

```

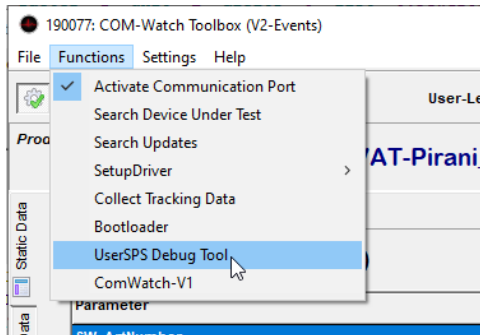
Debugger Tools, shows it afterward like this



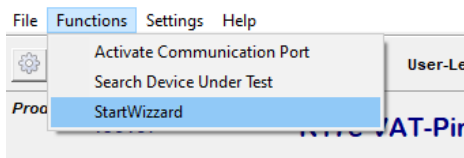
How to Use Debug Tool

Starting Debug Tool out of COM-Watch

Menu-> Functions->UserSPS Debug Tool



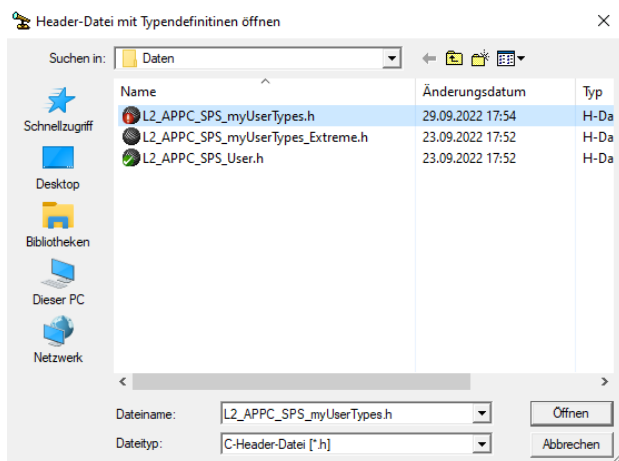
190169: KannMOTION UserSPS Debug Tool [V0.9.2.0]



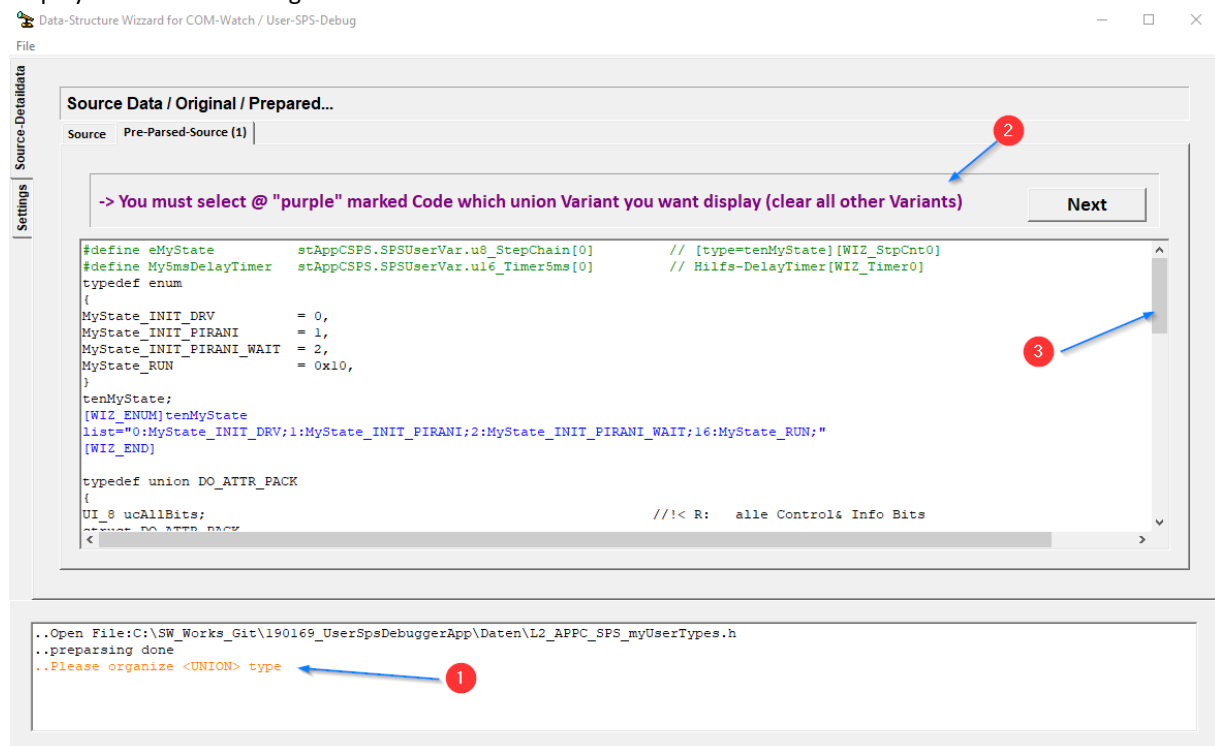
.. as next Step inside Debug-Tool you have to start the XML-Wizzard to actively create an Decoding XML.

Menu->Functions->StartWizzard

Then choose your h-File, where your type definitions are placed. (tMyData / tMyNVDData) shall be present.

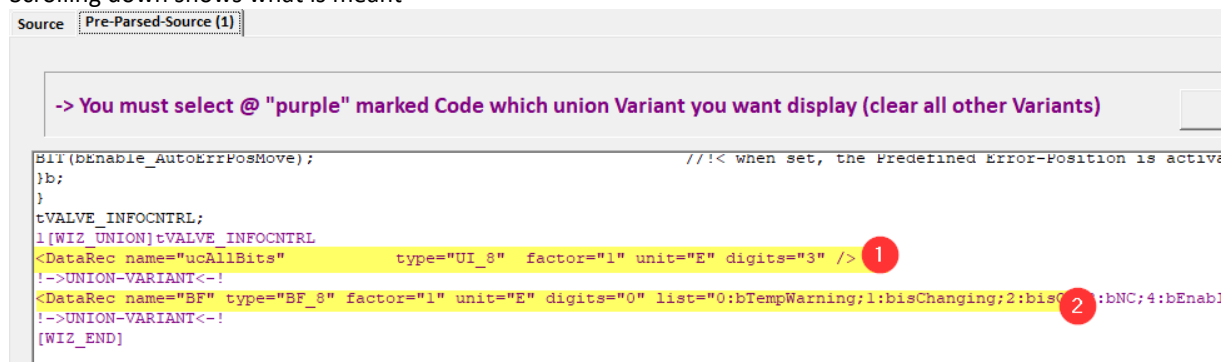


If there are some unions implemented, the Wizzard needs your Help to decide which variant you want to be displayed inside the Debug-Tool Gui.



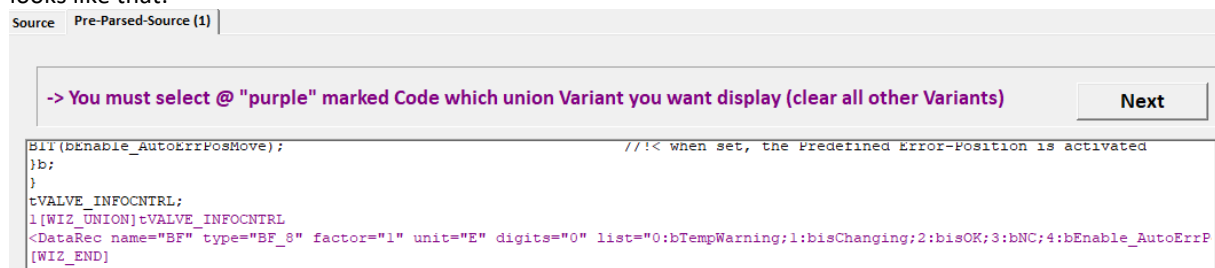
- 1) Warning in orange, that there was a relevant union found
- 2) Note that code is marked in purple where you shall do something
- 3) Scrollbar to scroll through the pre-parsed code

Scrolling down shows what is meant



- 1) Variant, Debug Tool will show it as UI_8 Value without decoding
- 2) Variant Bit Field, Debug Tool will show it as 8-Bit data and as Bit-Field

So, we want to see Bit-Field representation, so we delete the other interpretation variant, after doing that, it looks like that:



After second parsing we might change some interpretation of variables by editing purple marked fields.

Source | Pre-Parsed-Source (1) | Sec-Parsed-UserCMD

-> You may edit "purple" marked Code inside "" as you like, after that press <NEXT> button

digits="3"

```

<DataTable CMD="RU#0D#XL1[36]#XL1[7]#CK" Info="USER SPS tMyData Data" UserLevel="0x01FF">
  <DataRec name="SPS:enState" type="ENU" factor="1" unit="E" digits="0" list="0:PowerUp;1:Init;16:OFF;32:Down
  <DataRec name="i32_ValvePosAbsolute" type="SI_32" factor="0.1" unit="" digits="1" />
  <DataRec name="u16_SpeedReg" type="UI_16" factor="1" unit="E" digits="3" />
  <DataRec name="ValveCntrl.BF" type="BF_8" factor="1" unit="E" digits="0" list="0:bTempWarning;1:bisChanging;2:bisOF
  <DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0" />
</DataTable>
<DataTable CMD="RU#0D#XL1[168]#XL1[3]#CK" Info="USER SPS tMyNVData Data" UserLevel="0x01FF">
  <DataRec name="SPS:enState" type="ENU" factor="1" unit="E" digits="0" list="0:PowerUp;1:Init;16:OFF;32:Down
  <DataRec name="u16_RegKI" type="UI_16" factor="1" unit="E" digits="3" />
  <DataRec name="u8_ValvePosatError" type="UI_8" factor="1" unit="E" digits="3" />
  <DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0" />
</DataTable>

```

So we can change factor, what means we can calculate an value... means transmitted RAW data will be multiplied by this factor, Tool will then show RAW-data and calculated value.

Same for Digits, Tool is calculation in Floating Point so you may show digits after comma so you write here an integer number of digits after comma you want to visualize.

Press NEXT...

Final-Output XML will be shown...

Source | Pre-Parsed-Source (1) | Sec-Parsed-UserCMD | FinalOutput

Prepared XML, Ready to use in Debugger

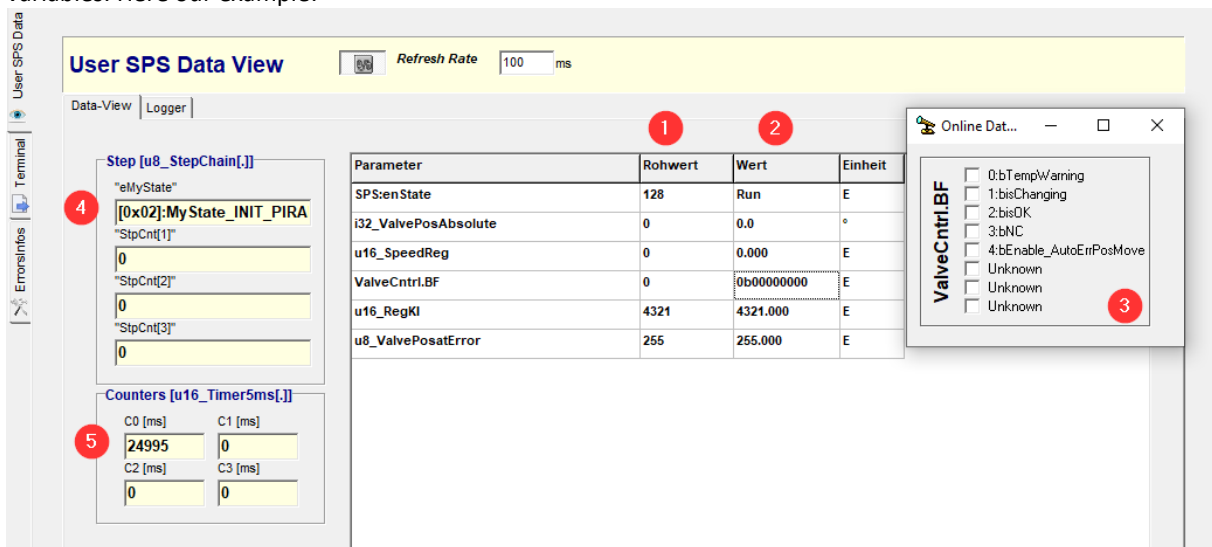
```

<DataRec name="PosVar[1] [um]/[0.1°]" type="SI_32" factor="1" unit="um/01" digits="0" UserLevel="0x00FC"/>
<DataRec name="PosVar[2] [um]/[0.1°]" type="SI_32" factor="1" unit="um/01" digits="0" UserLevel="0x00FC"/>
<DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0x0000" />
</DataTable>
<DataTable CMD="RU#0D#XL1[36]#XL1[7]#CK" Info="USER SPS tMyData Data" UserLevel="0x01FF">
  <DataRec name="SPS:enState" type="ENU" factor="1" unit="E" digits="0" list="0:PowerUp;1:Init;16:OFF;32:Download;33:Break.
  <DataRec name="i32_ValvePosAbsolute" type="SI_32" factor="0.1" unit="" digits="1" />
  <DataRec name="u16_SpeedReg" type="UI_16" factor="1" unit="E" digits="3" />
  <DataRec name="ValveCntrl.BF" type="BF_8" factor="1" unit="E" digits="0" list="0:bTempWarning;1:bisChanging;2:bisOK;3:bNC;4:bEnal
  <DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0" />
</DataTable>
<DataTable CMD="RU#0D#XL1[168]#XL1[3]#CK" Info="USER SPS tMyNVData Data" UserLevel="0x01FF">
  <DataRec name="SPS:enState" type="ENU" factor="1" unit="E" digits="0" list="0:PowerUp;1:Init;16:OFF;32:Download;33:Break.
  <DataRec name="u16_RegKI" type="UI_16" factor="1" unit="E" digits="3" />
  <DataRec name="u8_ValvePosatError" type="UI_8" factor="1" unit="E" digits="3" />
  <DataRec name="Checksum" type="UI_8" factor="1" unit="E" digits="0" show="false" UserLevel="0" />
</DataTable>
</OnlineData>

```

Press Close AND Start..

If wizard was successful and our drive is connected we will have a running connection and we can see our variables. Here our example:



The screenshot shows the 'User SPS Data View' window with a 'Refresh Rate' of 100 ms. It features a 'Data-View' tab and a 'Logger' tab. The interface is divided into several sections:

- Step [u8_StepChain[.]]**: A section with a red circle '4' pointing to the 'eMyState' field, which displays '[0x02]:MyState_INIT_PIRA'. Below it are three 'StpCnt' fields, each showing '0'.
- Counters [u16_Timer5ms[.]]**: A section with a red circle '5' pointing to the 'C0 [ms]' field, which displays '24995'. Other counter fields (C1, C2, C3) show '0'.
- Parameter Table**: A table with columns 'Parameter', 'Rohwert', 'Wert', and 'Einheit'. It lists parameters like 'SPSenState' (Run), 'i32_ValvePosAbsolute' (0.0), 'u16_SpeedReg' (0.000), 'ValveCntrl.BF' (0b00000000), 'u16_RegKl' (4321.000), and 'u8_ValvePosatError' (255.000).
- ValveCntrl.BF Detail Form**: A pop-up window with a red circle '3' pointing to a list of bit fields: '0:bTempWarning', '1:bitChanging', '2:bitDK', '3:bitNC', '4:bitEnable_AutoErrPosMove', and two 'Unknown' entries.

- 1) RAW data column
- 2) 'calculated' data column
- 3) Bit-Field detail form
- 4) Step-chain view, here interpreted as eMyState
- 5) Timers values

Tools

Adlos Win32-APPs

adlos offers for it's customers some Helping and Design-In Tools.

KannMotionManager Tool (190081), manage your drives



KannMOTION Manage is the general tool for our GEN2 drives. This tool comes with an integrated C-coder and a visual drag and drop User interface for customizing your drive.

<https://kannmotion.adlos.com/download/kannmotionmanager/application/SetupKannMOTIONManager.zip>

ComWatch Communication Tool (190077), for Life values



ComWatch is a helping tool for engineers and technicians to explore device specific parametes, read out tracking data and settings and doing firmware updates.

The software is as it is, and in principle for free for adlos customers, the software is not made for a broad range of standard users, it's made in principle for technical engineers which are used in working w. windows based software and have some understanding of technical things.

<https://kannmotion.adlos.com/download/comwatchtool/ComWatchSetup.zip>

Contact information

Adlos AG
Föhrenweg 14
FL-9496 Balzers

Thomas Vogt
Thomas.Vogt@adlos.com
Tel: +423 263 63 63

Countries: CH, A, LI, SK, IT
www.adlos.com

KOCO MOTION GmbH
Niedereschacher Straße 54
D-78083 Dauchingen

Olaf Kämmerling
O.Kaemmerling@kocomotion.de
Tel: +49 7720/995858-0

Countries: DE, BE, NL, LU
www.kocomotion.de